

# PATENT SPECIFICATION

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NO DRAWINGS.

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## COMPLETE SPECIFICATION.

### Improvements in or relating to the Plasticisation of Polyvinyl Alcohol.

We, REVERTEX LIMITED, of 51 to 55 Strand, London, W.C.2, a British Company, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to the plasticisation of "partially hydrolysed" grades of polyvinyl alcohol.

The term "partially hydrolysed" grades of polyvinyl alcohol as used in this Specification is intended to mean polyvinyl alcohol in which from 75 to 90 of every 100 acetate groups originally present in the polyvinyl acetate from which the polyvinyl alcohol has been derived have been replaced by hydroxyl groups.

According to the present invention there is provided a composition comprising "a partially hydrolysed" polyvinyl alcohol (as hereinbefore defined) plasticised with trimethylol propane in an amount from 5 to 50 parts by weight of trimethylol propane for every 100 parts of the "partially hydrolysed" polyvinyl alcohol.

The permissible limits of the trimethylol propane (2-ethyl, 2-hydroxymethyl propane-1, 3-diol) are found to vary with the degree of hydrolysis of the polyvinyl alcohol and, while the lower limit may be about 5, it is usually about 10 parts by weight of trimethylol propane for every 100 parts of the "partially hydrolysed" polyvinyl alcohol.

The compositions of the present invention are useful for the manufacture of water-soluble plasticised polyvinyl alcohol film and for the production of articles by blow extrusion and other techniques well known

in the art of the hot forming of thermoplastic materials. 40

The compositions may be dissolved in water for the casting from the resulting solution by well known processes of films and other articles, but, as indicated above, the compositions are particularly suitable for the production of water-soluble plasticised polyvinyl alcohol films and other articles by blow-extrusion and other techniques. 45

Trimethylol propane has, at elevated temperatures of from 150° C. to 200° C., a high solvent power for "partially hydrolysed" grades of polyvinyl alcohol (although not as high as that of glycerol), and, at ordinary ambient temperatures, a low plasticisation effect is coupled with a high degree of compatibility with such grades of polyvinyl alcohol. The combination of these properties enables large amounts of trimethylol propane to be added to the polyvinyl alcohol markedly to reduce the temperature at which the viscosity of the melt allows extrusion to be carried out, whilst retaining adequate strength and firmness in the resulting film or other articles. 50  
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The low hygroscopicity of trimethylol propane, (which is much less than that of glycerol, a plasticiser widely used in cast film), also helps to maintain the strength and firmness of the extruded film under a variety of atmospheric conditions. 70

Trimethylol propane, being a crystalline material with a melting point of about 55° C., can be dry-blended with a polyvinyl alcohol to be plasticised. This dry-blended material may be used directly for the production of articles by extrusion or compression-moulding, but a superior material may be produced by slowly heating the dry- 75

[Price 4s. 6d.]

blended mix whilst keeping it in motion until the melted plasticiser is absorbed by the particles of polyvinyl alcohol. On cooling, there results a uniform, dry, powdery or granular material containing no unincorporated plasticiser. The problem of segregation upon storage and handling of the components of a dry mix is thus avoided.

- 5      The high heat stability of the trimethylol propane itself, coupled with its lack of promotion of decomposition of the polyvinyl alcohol at elevated temperatures, enables the dry-blends to be compounded in a heated heavy-duty internal mixer, or to be extruded 10     in the form of small rods which are then cut up into pellets, to give materials more suitable than the original dry-blend for the production of flaw-free films and other articles. Alternatively, the dry-blended 15     material may be compressed at ambient temperatures into void-free pellets suitable for feeding to the final forming equipment.

Other materials such as auxiliary plasticisers, inert fillers, stabilisers which confer 20     added stability at elevated temperatures, extrusion lubricants and mixtures thereof may also be added at any stage before the final forming operation. In particular, it is found that the incorporation of up to about 25     1% of a finely divided silica, such as those sold under the Trade Names "Cab-o-sil" and "Aerosil", facilitates the production of a free-flowing material after the dry-blend has been heated to allow the polyvinyl alcohol 30     to absorb the melted trimethylol propane. While it is apparent that larger amounts of the silica may be incorporated, such larger amounts will, of course, impair the transparency of the resulting films or articles 35     formed from the composition.

40     The invention will now be illustrated by the following Examples in which all parts are by weight:—

#### EXAMPLE I.

- 45     3 Parts of trimethylol propane were added to 10 parts of a "partially hydrolysed" grade of polyvinyl alcohol sold under our Registered Trade Mark "Alcotex" 87/10, in which about 87% of the acetate groups 50     originally present in the polyvinyl acetate from which it was derived have been replaced by hydroxyl groups, and a 4% aqueous solution of which has a viscosity of about 10 centistokes at 20° C. The mixture was stirred and warmed to about 100° C. for ten minutes and was then cooled down to room temperature, stirring being continued. There resulted a non-sticky granular material. After addition of 0.025 parts of finely divided silica sold under the Trade Name 55     "Cab-o-sil", the mixture was further stirred at room temperature. There was a rapid and marked improvement in the flow properties of the material, a high proportion of which 60

was in the form of the individual particles originally present in the polyvinyl alcohol before addition of the plasticiser. A sample of the material was masticated for 10 minutes at 180° C. to give a fused drawable mass which on cooling set to a hard horny transparent mass of good colour, and which was readily soluble in both hot and cold water.

#### EXAMPLE II.

To 10 parts of "Alcotex" 87/10 were 75     added 4 parts of trimethylol propane, and mixed by grinding the solids together in a mortar. A sample masticated at 180° C. for 10 minutes gave a less viscous melt which draw more readily than the material described in Example I. A transparent, slightly flexible mass of very good colour was produced on cooling. No sign of plasticiser incompatibility was noted over a period of three weeks.

#### EXAMPLE III.

To 10 parts of "Alcotex" 87/10 were 90     added 5 parts of trimethylol propane. A sample of the dry-blend, obtained as in Example II, was masticated at 180° C. for 10 minutes to give a more fluid mass than the material described in Example II. On cooling, a transparent mass of good colour was obtained which was more flexible than the cooled masticated material described in Example II. After 3 weeks, it showed slight signs of blooming-out of the plasticiser, indicating that the compatibility limit of this particular polyvinyl alcohol and the trimethylol propane had been exceeded.

#### EXAMPLE IV.

3 Parts of trimethylol propane were added to 10 parts of "Alcotex" 75/L (a "partially hydrolysed" grade of polyvinyl alcohol in which about 75% of the acetate groups 105     present in the polyvinyl acetate from which it was derived have been replaced by hydroxyl groups, and a 4% aqueous solution of which has a viscosity of about 6 centistokes at 20° C.). A sample of the dry-blend obtained as in Example II fused readily upon mastication at 180° C. for 10 minutes. A transparent mass of good colour resulted on cooling.

#### EXAMPLE V.

5 Parts of trimethylol propane were added to 10 parts of "Alcotex" 99/10 (a "fully hydrolysed" grade of polyvinyl alcohol in which about 99.5% of the acetate groups present in the polyvinyl acetate from which it was derived have been replaced by hydroxyl groups, and a 4% aqueous solution of which has a viscosity of about 10 centistokes at 20°). A sample of the dry blend obtained as Example II failed to yield an integrated mass 125     upon mastication at 180° C. for 10 minutes.

**EXAMPLE VI.**

Portions of grades of "87% hydrolysed" polyvinyl alcohol, "Alcotex" 87/05, 87/08, 87/10, 87/15 and 87/20, the viscosities of whose 4% aqueous solutions measured at 20° C. were about 5, 8, 10, 15 and 20 centistokes respectively, were treated as in Example II. The difficulty of mastication of the plasticised polyvinyl alcohol was found to increase with its viscosity grade.

**EXAMPLE VII.**

One part of trimethylol propane was added to 10 parts of "Alcotex" 87/10 as in Example I. A granular material resulted which had adequate flow properties without the addition of finely divided silica. The material was fed by a trickle feeder into the feed aperture of a small "adiabatic" screw extruder fitted with an extrusion head (of the type commonly used for the blow-extrusion of film in tubular form) which had been pre-heated to about 160° C., and the resulting tube was expanded in the usual way by internal air pressure before being collapsed and wound on a reel. It was found that there was little adhesion between the internal surfaces of the collapsed tube which could be opened readily.

**WHAT WE CLAIM IS:—**

1. A composition comprising a "partially hydrolysed" polyvinyl alcohol (as hereinbefore defined) plasticised with trimethylol propane in an amount from 5 to 50 parts by weight of trimethylol propane for every 100 parts of the "partially hydrolysed" polyvinyl alcohol.
2. A composition as claimed in Claim 1, wherein the trimethylol propane is present in an amount of from 10 to 50 parts by weight of the "partially hydrolysed" polyvinyl alcohol.
3. A composition as claimed in Claim 1 or 2, in the form of a dry powdery or granular material.
4. A composition as claimed in Claim 3,

wherein up to 1% of a finely divided silica is incorporated in the composition.

5. A composition as claimed in any preceding Claim, wherein the composition also includes an auxiliary plasticiser, inert 50 filler, stabiliser, extrusion lubricant or mixture thereof.

6. A composition substantially as hereinbefore described in any one of Examples I to IV, VI and VII of the foregoing 55 Examples.

7. A film of the composition claimed in any preceding Claim.

8. An article made by the blow-extrusion of the composition claimed in any one of 60 Claims 1 to 6.

9. A method of preparing a plasticised polyvinyl alcohol composition, wherein powdery or granular "partially hydrolysed" polyvinyl alcohol (as hereinbefore defined) and from 5 to 50 parts by weight of trimethylol propane for every 100 parts of the "partially hydrolysed" polyvinyl alcohol are mixed in the dry state and slowly heated at 65 a temperature above the melting of trimethylol propane while keeping the mixture in motion.

10. A method as claimed in Claim 9, wherein the resulting dry, powdery or granular material is formed into pellets. 75

11. A method as claimed in Claim 10, wherein the material is extruded to rods and then cut up to form said pellets.

12. A method as claimed in Claim 10, wherein the material is compressed at 80 ambient temperatures to form said pellets.

13. A method of forming a plasticised polyvinyl alcohol composition, substantially as hereinbefore described in any one of Examples I to IV, VI and VII of the foregoing 85 Examples.

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